



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEVR-L11-0010-002-B-3
Job Sheet 191015



Part No: RBEVR-L11-0010-002-B-3

Job Qty: 4 pcs

Part Name: Rod



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/20/19

Job Tracking No:

Due Date: 3/20/19 *March 8*

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEVR-L11-0010-002-B Rev.0 IPP Rev. A 19.01.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Conventional Lathe - 1	4 pcs	3/20/19		0.00	2.00	Conventional Lathe - 1	<i>SL-154-1</i>	<i>JB 19-02-24</i>
110	QC 2	4 pcs	3/20/19		0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		<i>JB 19-02-24</i>
							QC 2 - 63		
							QC 2 - 8		
112	Conventional Mill - 1 - B4B	4 pcs	3/20/19		0.00	0.80	Conventional Mill - 1 - B4B		

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Tel: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S155964



Part: RBEVR-L11-0010-002-B-3

Job No: 191015

Serial No/Batch: S155964

Revision: 0

Inspector:

Exp Date:

Date: 02/24/19

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				Conventional Mill - 2 - B4B	
120 QC 8	4 pcs	3/20/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	D.A 19-02-25
				QC 8 - 9	
				QC 8 - 68	
130 Packaging 3-1 - Stock - B4B	4 pcs	3/20/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
140 QC 21 - SA	4 pcs	3/20/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
150 QC 2	4 pcs	3/20/19	0.00 0.00	QC 2 - 1	
				QC 2 - 12	
				QC 2 - 14	
				QC 2 - 17	
				QC 2 - 19	
				QC 2 - 2	
				QC 2 - 20	
				QC 2 - 22	
				QC 2 - 23	
				QC 2 - 25	
				QC 2 - 32	
				QC 2 - 33	
				QC 2 - 35	
				QC 2 - 39	
				QC 2 - 4	
				QC 2 - 40	
				QC 2 - 44	
				QC 2 - 45	
				QC 2 - 48	
				QC 2 - 49	
				QC 2 - 50	
				QC 2 - 51	
				QC 2 - 52	
				QC 2 - 54	
				QC 2 - 56	
				QC 2 - 57	
				QC 2 - 62	
				QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
Part Op 100 - -Machine as per DWG				DAS	MAR 14 2019
Descriptions: 112 - -Machine as per DWG				21	
				9-89	

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130 - .

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
5544T38	Rod Ø20mm X 23-3/4	7.9200 ft (1.98 ea)	100-Conventional Lathe - 1	3150648 5144325
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Conventional Lathe - 1	5544T38	8	24	0
Part Specifications				
Specifications could not be found.				

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121: Outsource : C219-2-26 P0012706

122: Packaging 4x MAR 13 2019 Linda had to force BOM was all messed up!

123: QC 6 : MAR 13 2019 DAS 68 9-89

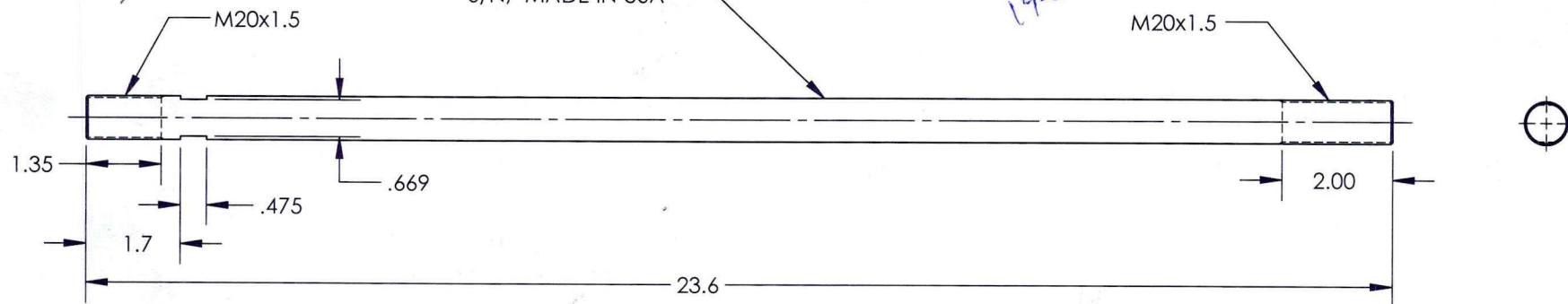
130: Packaging 3-1 B4B DAS 28 9-89 MAR 13 2019 GA170

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 184502 M-J
191015 19-01-25

ENRAVE
"RBEVR-L11-0010-002-B"
S/N, "MADE IN USA"



(-3)
BAR

20 mm

RED BARN MACHINE	
TITLE ROD ASSEMBLY	
DWG NO. RBEVR-L11-0010-002-B-3	REV
MAT'L 12L14	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE -1 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	EC135
SCALE 1:3	DATE 4/11/2012
SHEET 3 OF 5	



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PURCHASE ORDER

PO042706



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO042706
PO Date: 2/26/19
Due Date: 3/5/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	189242	RBE-350DAMPER	Damper Spanner Wrench -Issue P/O; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	3/5/19	5 pcs	0 pcs	5 pcs	\$2.35/pcs	\$11.75
2	191018	RBEVR-L11-0010-002-D-1	Rod -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 4140 -Certificate of Conformity is required	Firmed	-	3/5/19	4 pcs	0 pcs	4 pcs	\$14.13/pcs	\$56.52



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PURCHASE ORDER PO042706



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	188149	RBE1X56-122-294-5	Threaded Rod -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 4140 -Certificate of Conformity is required	Firmed	-	3/5/19	6 pcs	0 pcs	6 pcs	\$2.35/pcs	\$14.10
4	190249	RBW6500X01611W142B-3T-1	Plate -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required	Firmed	-	3/5/19	4 pcs	0 pcs	4 pcs	\$5.71/pcs	\$22.84
5	189454	RBT18565-1	Hex Bit -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; DOM -Certificate of Conformity is required	Firmed	-	3/5/19	10 pcs	0 pcs	10 pcs	\$1.10/pcs	\$11.00



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PURCHASE ORDER PO042706



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	188147	RBE1X56-122-294-1	Outside Rod -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL- PRF-16173 Grade 3 Class 1 or MIL-c- 81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 4140 -Certificate of Conformity is required	Firmed	-	3/5/19	5 pcs	0 pcs	5 pcs	\$4.71/pcs	\$23.55
7	191015	RBEVR-L11-0010-002-B-3	Rod -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL- PRF-16173 Grade 3 Class 1 or MIL-c- 81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required	Firmed	-	3/5/19	4 pcs	0 pcs	4 pcs	\$14.13/pcs	\$56.52
Grand Total:											\$196.28



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PURCHASE ORDER PO042706



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/8/19 11:15 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance



2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

017229- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
06-Mar-2019		Shankar Anand		042706				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE-350DAMPER ✓ Rev.	RBE-350DAMPER 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	5	5 ✓	0	0	0
2	RBEVR-L11-0010-002-D-1 ✓ Rev.	RBEVR-L11-0010-002-D-1 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS1 APPLY A THIN LAYER OF OIL WIPE OFF EXCESS OIL	OXIDE-BLACK CH	4	4 ✓	0	0	0
3	RBE1X56-122-294-5 ✓ Rev.	RBE1X56-122-294-5 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OR OIL WIPE OFF EXCESS OIL	OXIDE-BLACK CH	6	6 ✓	0	0	0
4	RBW6500X01611W142B-3T-1 ✓ Rev.	RBW6500X01611W142B-3T-1 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS1 APPLY A THIN LAYER WIPE OFF EXCESS OIL	OXIDE-BLACK CH	4	4 ✓	0	0	0
5	RBT18565-1 ✓ Rev.	RBT18565-1 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS1 APPLY A THIN LAYER WIPE OFF EXCESS OIL	OXIDE-BLACK CH	10	10 ✓	0	0	0
6	RBE1X56-122-294-1 ✓ Rev.	RBE1X56-122-294-1 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS1 APPLY A THIN LAYER WIPE OFF EXCESS OIL	OXIDE-BLACK CH	5	5 ✓	0	0	0
7	RBEVR-L11-0010-002-B-3 ✓ Rev.	RBEVR-L11-0010-002-B-3 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS1 APPLY A THIN LAYER WIPE OFF EXCESS OIL	OXIDE-BLACK CH	4	4 ✓	0	0	0



Certificat de Conformité / Certificate of Compliance



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Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
06-Mar-2019		Shankar Anand			042706			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order

Notes Additionnelles / Additional Notes

Flair Box

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.